

Combined Beef Thawing Using Response Surface Methodology

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Abstract

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Based on four thawing methods (still air, still water, ultrasonic wave, and microwave) and single-factor tests, we established a four-factor three-level response surface methodology for a regression model (four factors: pH, drip loss rate, cooking loss rate, protein content). The optimal combined thawing method for beef rib-eye is: microwave thawing (35 s work/10 s stop, totally 170 s) until beef surfaces soften, then air thawing at 15°C until the beef centre temperature reaches –8°C, and finally ultrasonic thawing at 220 W until the beef centre temperature rises to 0°C. With this method, the drip loss rate is 1.9003%, cooking loss rate is 33.3997%, and protein content is 229.603 µg, which are not significantly different from the model-predicted theoretical results ($P \geq 0.05$).

Keywords: microwave; Box-Behnken; thaw; ultrasound

Beef is rich in nutrients and proteins, but low in fats and cholesterols, and thus is increasingly popularised among customers (MANIOS & SKANDAMIS 2015). With the gradual development of the beef industry, freezing has become one of the most frequently used preservation methods for meat and meat products (KOVAČEVIĆ & MASTANJEVIĆ 2011; KHALEQUE *et al.* 2016; NGAPO & VACHON 2016; LIU *et al.* 2016). The final edible quality of frozen meat is largely associated with the subsequent thawing method. However, the thawing process is faced with problems of juice loss, discoloration, and energy dissipation, so exploring new efficient and energy-saving thawing techniques is very meaningful.

Currently, the commonly used thawing methods for meat products in factories are air thawing and water thawing. Air thawing is limited by long time consumption, large occupied area, and poor colour. Water thawing is limited by large juice loss and microbial contamination (KIM *et al.* 2015).

Beef rib-eye was treated by four thawing methods separately [still air thawing (SAT), still water thawing (SWT), ultrasonic thawing (UT), microwave thawing (MT)], and then investigated in terms of four indices [pH, drip loss rate (DLR), cooking loss rate (CLR), protein content (PC)]. On this basis, regression equations were established via response surface methodology (RSM) and used to investigate the optimal beef thawing process. This study provides a theoretical basis for optimal combined thawing of beef rib-eye.

MATERIAL AND METHODS

Materials. Healthy Woking Black Cattle (Changchun Haoyue Islamic Meat Co. Ltd., Jilin Province, China) fattened for more than 6 months (WANG *et al.* 2015). After 24 h of fasting and 8 h of water fasting, the animals were slaughtered according to China Beef Quality Grading (NY/T676-2003) and then

Table 1. Condition settings for different thawing methods

Thawing methods	Variable	Set conditions No.				
		1	2	3	4	5
SAT	temperature (°C)	15	20	25	30	35
SWT	temperature (°C)	2	10	20	30	40
UT	power (W)	100	150	200	250	300
MT	work time per interval (s)	10	20	30	40	50

SAT – still air thawing, SWT – still water thawing, UT – ultrasonic thawing, MT – microwave thawing

cooled for 24 h (SMÉKAL *et al.* 2005). Rib-eye parts were randomly cut out from different animals and cut into cubes (80 × 80 × 20 mm). Totally 60 cubes (each 150.0 ± 2.0 g) were stored in a freezer. The temperature in the cube centre should be –18°C.

Thawing methods. A total of four kinds of thawing methods: SAT, SWT, UT, and MT (Table 1). Each thawing method has 5 conditions, use the corresponding method of thawing to each condition, which is a single and discontinuous thawing. The method is considered to be a single-factor experiment, and only once thawed at each condition. For example, thawing beef at 15°C, four parameters of pH, DLR, CLR, and PC were measured, data were recorded, and then beef was thawed at 20°C and four indicators were measured. Specifically, work time periods of MT were separated by 10 seconds. Namely, at condition No. 1, each time MT worked for 10 s and stopped for 10 s, until the temperature in a sample centre reached 0°C.

pH detection. pH was measured as defined by China Standard GB/T 9695.5:2008: 5 g of beef was ground and 45 ml of ultrapure water were added; then pH was measured with a pH meter 3 times and the average value was used.

DLR. Each sample was weighed on the FA1604 analytical balance. Then DLR was computed as follows:

$$\text{DLR} = (m_1 - m_2)/m_1 \times 100\% \quad (1)$$

where: m_1 – weight before thawing (g); m_2 – weight after thawing (g)

Each experiment was measured 3 times and the average value was used.

CLR. Each sample was placed in a valve bag and put into a water bath at 80°C for 30 min, thawed under 20°C flowing water. Then the surface water was sucked off with absorbent paper and the sample was weighed (XIONG *et al.* 2012). CLR was computed as follows:

$$\text{CLR} = (m_1 - m_2)/m_1 \times 100\% \quad (2)$$

where: m_1 – weight after cooking (g); m_2 – weight before cooking (g)

Each experiment was measured 3 times and the average value was used.

PC. First, 100 µg/ml bovine serum albumin (BSA) was prepared. Different amounts of BSA were added with Coomassie brilliant blue G-250 to create a concentration gradient (SAEED *et al.* 2010). After standing for 5 min, these solutions were detected colorimetrically at 595 nm using a ZY053688 spectrophotometer and the absorbance was recorded. A standard curve with PC as the x -axis and absorbance as the y -axis was plotted.

As shown in Figure 1, the equation is $y = 0.008x + 0.049$ ($R^2 = 0.996$). Then the beef samples as treated were fully mixed with Coomassie G-250 and sent to detection of absorbance. Then PC was computed via the standard curve as follows:

$$\text{PC (mg/g)} = (C \times \text{VT}) / (1000 \text{ VS} \times \text{WF}) \quad (3)$$

where: C – value determined from the standard curve (µg); VT – total volume of the extract (ml); WF – fresh weight of a sample (g); VS – volume of added sample (ml)

Selection of RSM factors and levels. Based on single-factor experiments and the Box-Behnken design of combination experiment (CHENG *et al.* 2014), we established a four-factor three-level RSM test. Each of the four factors (x_1, x_2, x_3, x_4) was assigned a low, medium, and high level, marked as –1, 0, 1,

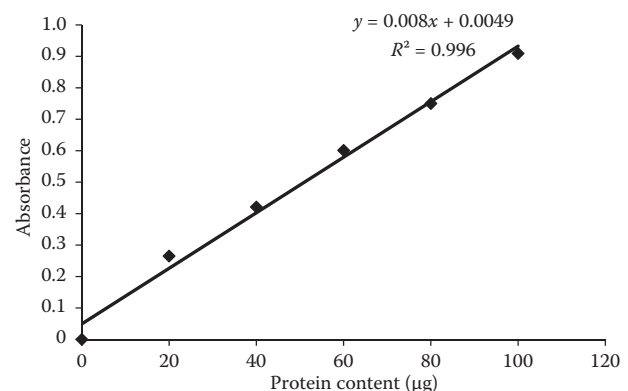


Figure 1. Protein standard curve

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Table 2. Independent variables and their levels in the response surface design

Factors (levels)	-1	0	1
x_1 SAT (°C)	10	15	20
x_2 SWT (°C)	15	20	25
x_3 UT (W)	150	200	250
x_4 MT (s)	20	30	40

respectively (Table 2). Four thawing methods were followed by thawing a piece of meat.

Statistical analysis. Statistical analyses and plotting were conducted by Excel 2007 and Design-Expert 8.0.6 software (GHAFOOR *et al.* 2011). The analyses of variance were performed by the ANOVA procedure. The mean values were considered significantly different when $P < 0.05$.

RESULTS AND DISCUSSION

Single-factor analysis

Effects of thawing methods on beef pH. The pH of grade I, II, and III (degenerated) freshness is 5.8–6.2, 6.3–6.6, and > 6.7 , respectively. As shown in Figure 2, as for SAT, pH increases at first and then it drops. As for SWT and UT, pH declines at first and then it increases. The reason is that due to the interruption of oxygen supply after slaughter, muscle glycogen undergoes anaerobic glycolysis, so under the action of a glycolytic enzyme pH drops. With the increase of water temperature or ultrasonic power, a part of the enzyme is inactivated, leading to the termination of an acid-producing reaction. As for MT, pH rises because the microwaves could affect the components of muscle ions. The pH values differ after different

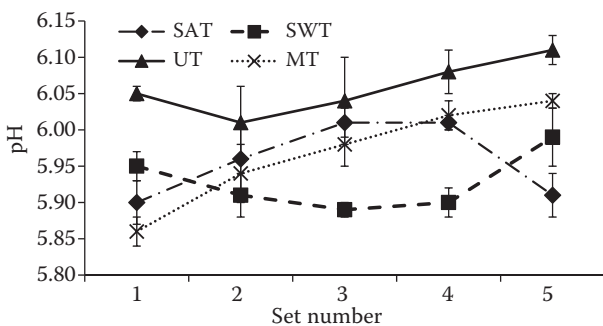


Figure 2. The pH value of beef rib-eye muscle after different thawing methods

SAT – still air thawing, SWT – still water thawing, UT – ultrasonic thawing, MT – microwave thawing

thawing treatments, but they are generally within the normal range, indicating good quality.

Effects of thawing methods on DLR. The thawing treatment would induce the drip loss of abundant soluble proteins, leading to the loss of nutrients (ŠIMONIOVÁ *et al.* 2013). As shown in Figure 3A, as for SAT, the DLR increases because a lower air temperature is less likely to change water density and thereby less able to promote water migration. As for SWT (UT), the DLR declines at first and then it rises. Because ultrasonic waves alter the structure of original beef tissues, a further increment of acoustic wave destroys the cell structure, causing the juice loss. As for MT, the DLR declines at first and then it rises. The reason is that a too short work time would prolong the thawing time; a too long work time would promote the absorption of microwaves, so the uneven heating makes the thawing effect unfavourable.

Effects of thawing methods on CLR. During the freezing process, the ice crystals would destroy the meat tissues, leading to a significant change in cooking loss (MUELA *et al.* 2015). As shown in Figure 3B, as for SAT, the CLR increases. A possible reason is that meat freezing would destroy cell membranes, while the muscle cellular water holding capacity is

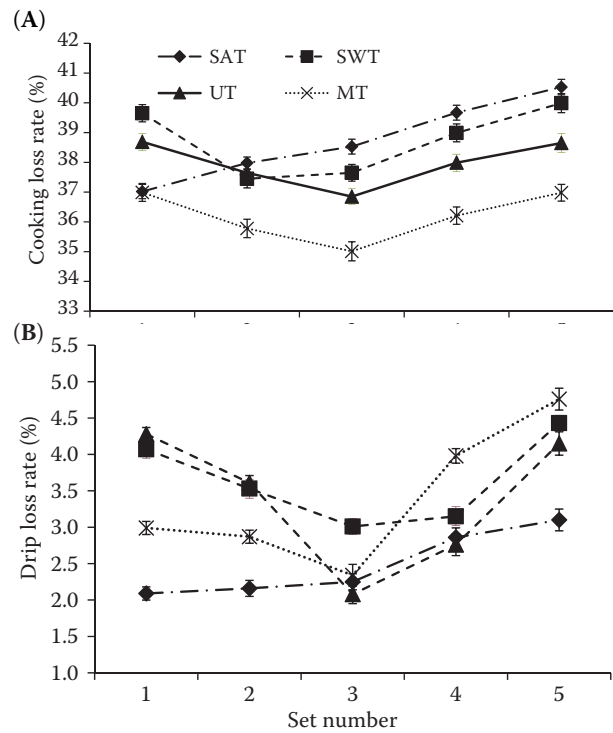


Figure 3. The drip loss (A) and cooking loss (B) of beef rib-eye muscle after different thawing methods

SAT – still air thawing, SWT – still water thawing, UT – ultrasonic thawing, MT – microwave thawing

reserved at a low temperature, which prevents the cooking loss. CLR drops at first and then it rises with the increase of water temperature (SWT), power (UT), or work time per segment (MT).

Effects of thawing methods on beef PC. As shown in Figure 4, as for SAT, PC gradually declines because the rise of air temperature promotes the oxidation of beef proteins to form carbonyl and disulphide bonds, thus changing the conformation of proteins. As for SWT, PC increases at first and then it declines, probably because a too low water temperature would prolong the thawing time and cause the loss of water-soluble proteins; a too high water temperature would cause cross-linking, degradation, and degeneration of actin. As for UT, PC rises at first and then it declines. The reason is that too small power leads to a prolonged thawing time, so the molecular forces that maintain

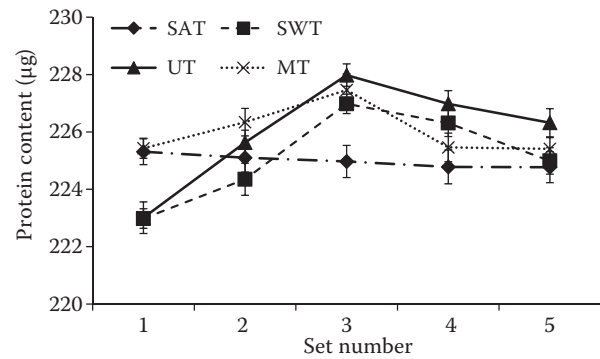


Figure 4. Protein content of beef rib-eye muscle after different thawing methods

SAT – still air thawing, SWT – still water thawing, UT – ultrasonic thawing, MT – microwave thawing

the integrity of muscle tissues are destroyed while too large power would promote the contraction of mus-

Table 3. Response surface methodology

Test number	x_1 SAT	x_2 SWT	x_3 UT	x_4 MT	y_1 drip loss rate (%)	y_2 cooking loss rate (%)	y_3 protein content (µg)
1	0	0	1	1	3.03 ± 0.13	40.01 ± 0.44	222.32 ± 0.48
2	0	0	0	0	2.56 ± 0.25	32.01 ± 0.25	230.21 ± 0.34
3	1	0	0	-1	1.98 ± 0.18	36.78 ± 0.18	226.35 ± 0.44
4	0	0	-1	1	3.05 ± 0.34	38.69 ± 0.23	223.65 ± 0.18
5	-1	-1	0	0	2.56 ± 0.36	38.65 ± 0.35	225.23 ± 0.14
6	0	-1	1	0	2.78 ± 0.45	36.78 ± 0.57	223.65 ± 0.56
7	0	0	0	0	1.61 ± 0.32	31.58 ± 0.14	223.01 ± 0.67
8	1	0	1	0	2.12 ± 0.54	38.64 ± 0.37	225.63 ± 0.25
9	1	-1	0	0	2.03 ± 0.71	36.85 ± 0.80	222.36 ± 0.86
10	-1	0	0	1	3.07 ± 0.68	39.65 ± 0.54	222.01 ± 0.34
11	0	0	0	0	1.63 ± 0.36	33.01 ± 0.19	229.99 ± 0.26
12	-1	0	0	-1	2.23 ± 0.44	36.97 ± 0.26	228.36 ± 0.76
13	1	0	-1	0	1.96 ± 0.25	38.76 ± 0.28	227.36 ± 0.75
14	0	-1	0	1	2.89 ± 0.16	39.62 ± 0.34	224.05 ± 0.46
15	0	1	1	0	3.20 ± 0.39	36.89 ± 0.15	225.34 ± 0.36
16	0	1	-1	0	1.99 ± 0.70	38.96 ± 0.22	227.65 ± 0.28
17	-1	0	-1	0	2.06 ± 0.56	37.64 ± 0.72	226.98 ± 0.37
18	0	-1	-1	0	2.58 ± 0.57	37.32 ± 0.32	226.65 ± 0.39
19	1	1	0	0	2.01 ± 0.68	37.54 ± 0.34	226.78 ± 0.46
20	0	0	0	0	1.62 ± 0.62	31.45 ± 0.85	229.87 ± 0.48
21	-1	0	1	0	3.18 ± 0.28	36.45 ± 0.78	227.36 ± 0.57
22	0	0	-1	-1	2.45 ± 0.34	36.89 ± 0.97	225.64 ± 0.51
23	0	0	1	-1	3.19 ± 0.38	33.65 ± 0.62	227.36 ± 0.53
24	0	1	0	1	3.01 ± 0.43	38.39 ± 0.47	223.65 ± 0.63
25	0	1	0	-1	2.39 ± 0.49	36.99 ± 0.17	228.42 ± 0.76
26	-1	1	0	0	2.34 ± 0.64	34.32 ± 0.91	225.46 ± 0.36
27	0	-1	0	-1	2.51 ± 0.56	36.97 ± 0.74	226.98 ± 0.44
28	0	0	0	0	1.61 ± 0.53	32.68 ± 0.41	229.68 ± 0.55
29	1	0	0	1	2.11 ± 0.48	39.98 ± 0.33	224.14 ± 0.36

Values are presented as means ± SD (n = 3)

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cle fibres, thus improving the protein degeneration (STANGIERSKI *et al.* 2013). As for MT, PC increases at first and then it drops because a too short work time would improve the protein unfolding while a too long work time would excessively heat the meat surfaces and reduce the solubility of post-freezing proteins, manifested as a reduction of protein extractability.

RSM tests

RSM test arrangement and results. The beef pH levels were all within the normal range after each thawing treatment, so pH was not considered in the subsequent tests, and DLR (y_1), CLR (y_2), and PC (y_3) as response values, we designed and conducted 29 tests (24 factorial tests, 5 central tests) to estimate errors. The test scheme and results are listed in Table 3.

The regression equations underlying the effects of the four factors on y_1 are expressed as follows:

$$y_1 = 1.81 - 0.27x_1 - 0.034x_2 + 0.28x_3 + 0.20x_4 + 0.050x_1x_2 - 0.24x_1x_3 - 0.18x_1x_4 + 0.25x_2x_3 + 0.060x_2x_4 - 0.19x_3x_4 + 0.023x_1^2 + 0.35x_2^2 + 0.52x_3^2 + 0.56x_4^2 \quad (4)$$

The regression coefficients were sent to a significance test (Table 4).

As shown in Table 4, the model item in the analysis of variance has ‘Pr > F’ = 0.0003, indicating this quadratic equation is extremely significant; the lack of fit has ‘Prob > F’ = 0.9984, indicating the equation fits well the tests and can be used to describe the real relationship between all factors and response value and thus to determine the optimal process conditions. Moreover, the linear terms x_1 , x_3 , and quadratic terms x_2^2 , x_3^2 , x_4^2 are all very significant ($P < 0.01$), the quadratic term x_4 is significant ($P < 0.05$), while the interaction items are not significant ($P > 0.05$). Thus, the effects of these factors on the response values are not simply linear. According to the coefficients, the effects of these factors on DLR change are as follows: UT > SWT > MT > SAT. The insignificant items at $\alpha = 0.05$ were excluded, and the optimised regression equation is:

$$y_1 = 1.81 - 0.27x_1 + 0.28x_3 + 0.20x_4 + 0.35x_2^2 + 0.52x_3^2 + 0.56x_4^2 \quad (5)$$

The regression coefficients of y_2 and y_3 were sent to significance tests, showing the two equations both fitted the tests well, and the optimised regression equation is:

$$y_2 = 32.15 - 1.51x_4 - 1.14x_3x_4 + 2.81x_1^2 + 2.45x_2^2 + 2.62x_3^2 + 3.11x_4^2 \quad (6)$$

Table 4. The analysis of variance

Project	Squares	DOF	Mean square	F value	Prob > F
Model	6.69	14	0.48	7.53	0.0003**
x_1	0.87	1	0.87	13.7	0.0024**
x_2	0.014	1	0.014	0.22	0.6457
x_3	0.97	1	0.97	15.27	0.0016**
x_4	0.48	1	0.48	7.63	0.0153*
x_1x_2	0.01	1	0.01	0.16	0.6974
x_1x_3	0.23	1	0.23	3.63	0.0775
x_1x_4	0.13	1	0.13	1.99	0.1806
x_2x_3	0.26	1	0.26	0.42	0.0647
x_2x_4	0.014	1	0.014	0.23	0.6412
x_3x_4	0.14	1	0.14	2.28	0.1537
x_1^2	0.003506	1	0.003506	0.055	0.8176
x_2^2	0.81	1	0.81	12.76	0.0031**
x_3^2	1.73	1	1.73	27.19	0.0001**
x_4^2	2	1	2	31.57	< 0.0001**
Residuals	0.89	14	0.063		
Lack of fit items	0.18	10	0.018	0.1	0.9984
Net errors	0.71	4	0.18		
The total deviation	7.58	28			

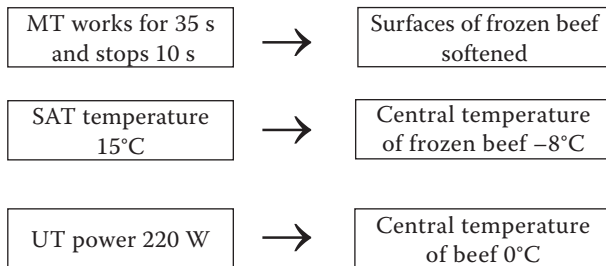
* $P < 0.01$ (extremely significant), ** $P < 0.05$ (significant), $P > 0.05$ (non significant)

$$y_3 = 230.15 + 0.70x_2 + 1.94x_4 - 2.13x_1^2 - 2.36x_2^2 - 1.93x_3^2 - 2.77x_4^2 \quad (7)$$

RSM analysis. RSM plots can well reflect the optimal parameters and the interaction among the parameters (HERCEG *et al.* 2012). One image was selected for each of the three indices. At UT power = 200 W, DLR declines at first and then it increases with the prolonging of work time per segment during MT treatment (Figure 5A). Both UT and SAT achieve the minimum CLR at a zero level and each has an optimal point (Figure 5B). When MT is constant, with the rise of SWT temperature, PC increases at first and then it drops, and the response surface slope is very sharp, indicating PC is very sensitive to the MT-SWT interaction (Figure 5C).

Optimisation of extraction conditions. When the above regression model is used to predict the theoretically optimal response value, the extraction conditions are: $x_1 = 0.457$, $x_2 = 0.421$, $x_3 = 0.282$, $x_4 = 0.489$, namely SAT at 17.285°C, SWT at 22.105°C, UT at 214.1 W, and MT at 34.89 s, the juice loss rate is 1.95442%, the cooking loss is 33.4327%, the protein content is 229.584 µg. Given the real operational conditions, the optimal beef rib-eye extraction conditions are SAT temperature 15°C, SWT temperature 20°C, UT power 220 W, and MT work time 35 seconds.

Combination order under optimal thawing conditions. The ice, soon after melting to water, would absorb abundant microwave and thus cause local overheating and even aging (LYNG *et al.* 2013), so we selected MT as the first step. Results show neither SAT nor SWT would largely affect the subsequent thawing. From the perspective of industrial water saving, we replaced SWT by SAT. Ultrasonic waves function like mechanical waves and penetrate very strongly, so they were selected as the last step. These analyses were confirmed by the subsequent arranged combination tests, so the optimal combination is:



Central temperature of beef = 0°C. At this moment, DLR is 1.9003%, CLR is 33.3997%, and PC is 229.603 µg, which are not significantly different from the theoretical predicted values (all $P > 0.05$).

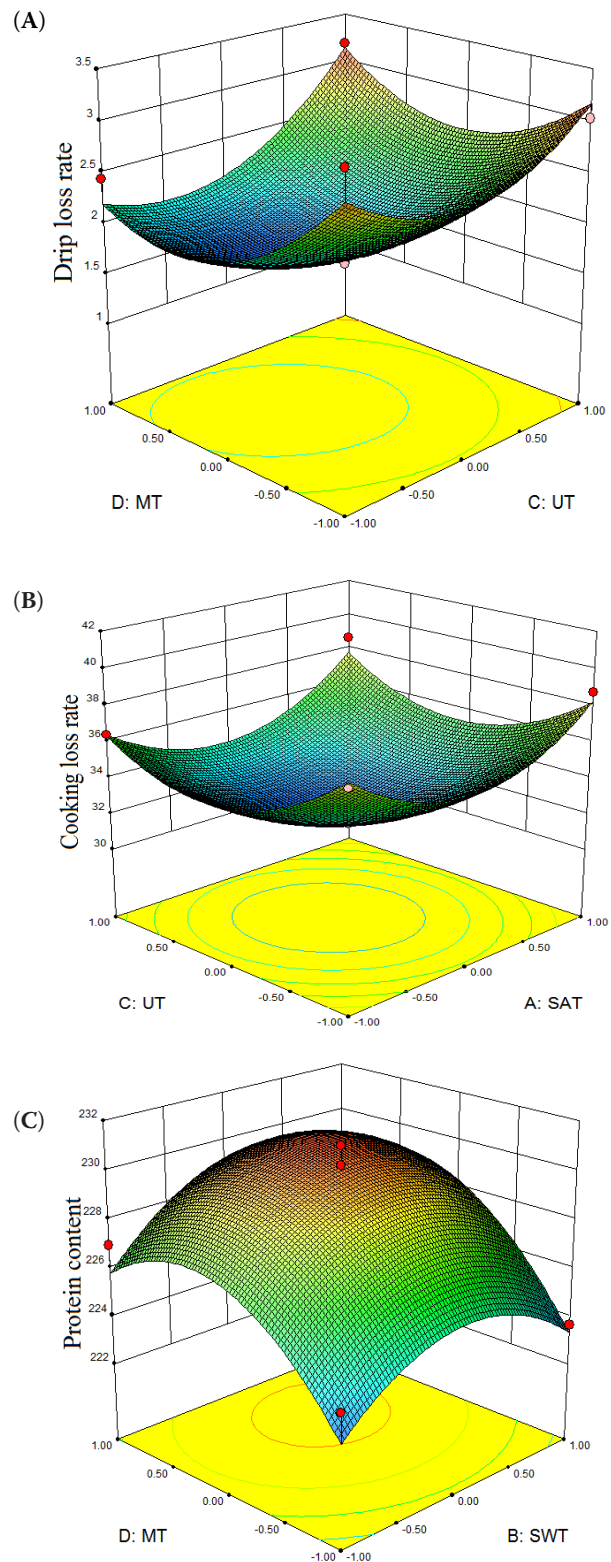


Figure 5. Response surface plots for effects of (A) microwave thawing (MT) and ultrasonic thawing (UT) on drip loss rate (DLR), (B) UT and still air thawing (SAT) on cooking loss rate (CLR), and (C) MT and still water thawing (SWT) on Protein content (PC)

CONCLUSIONS

A quadratic regression model underlying relations between thawing methods (SAT, SW, TU, MT) and response values (DLR, CLR, PC) was established from the Design-Expert software.

The optimal beef thawing conditions are: MT (35 s operation/10 s stop, totally 170 s) until beef surfaces softened; SAT at 15°C until the beef centre temperature reaches –8°C; UT at 220 W until the beef centre temperature rises 0°C. Under these conditions, the theoretical results are not significantly different from the verification results: DLR = 1.95442 vs. 1.9003%, CLR = 33.4327 vs. 33.3997%, and PC = 229.584 vs. 229.603 µg. Compared with the existing thawing methods used in factories, this new combined thawing method is manoeuvrable with higher thawed quality, higher price, and smaller input-output ratio. Thus, this method can be applied to reprocess thawed meat and frozen meat in factories.

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