

A Study of the Factors Affecting the Foaming Properties of Egg White – a Review

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Abstract

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Many foods are prepared using egg white, most of them being based on the foaming properties of egg white which are due to albumen proteins ability to encapsulate and retain air. Therefore, many scientists aim to find new methods to improve the volume and the stability of egg white foam. This paper is a review of various factors affecting the foaming ability of egg white.

Keywords: egg white; foaming ability; foam stability

The high nutritional properties of eggs make them ideal for humans with special dietary requirements. They are also suitable for nutritional improvement of several kinds of foods since they have four major nutritional components: proteins, lipids, all necessary vitamins (except vitamin C), and minerals. Eggs are classified among the rich protein foods together with milk, meat, poultry, and fish. The nutritional value of egg proteins, which has been extensively evaluated, is the result of an ideal balance of nutritionally indispensable amino acids. Eggs are also an excellent source of essential fatty acids. The high nutritional value, the low caloric content, blandness, and the easy digestibility are the characteristics that make eggs ideal for young or old people, healthy or convalescent (GUTIERREZ *et al.* 1997).

At the present stage, around 30% of the eggs produced are processed in the egg industry. Eggs are used in the preparation of many food products. The three most well-known uses of eggs are based on that: liquid eggs coagulate or solidify

when heated (cakes, breads, crackers); whipping of egg white produces lighter and airier products (meringues, angel cake); and emulsifying egg yolk phospholipids and lipoproteins produces mayonnaise, salad dressing and sauces (Davis & Reeves 2002).

Mechanism and components of foam formation

Egg albumen has excellent food foaming properties. Such properties are determined by the ability to rapidly adsorb on the air-liquid interface during whipping or bubbling, and by its ability to form a cohesive viscoelastic film by way of intermolecular interactions (MINE 1995). Protein molecules act as hydrophilic and hydrophobic groups. The hydrophilic groups are arranged towards the water phase and the hydrophobic groups towards the air phase. During the whipping process air comes into the solution to form bubbles, the hydrophobic regions facilitate the adsorption at the interface, a

process that is followed by partial unfolding (surface denaturation). This change in the molecular configuration results in the loss of solubility or precipitation of some proteins, which collect at the liquid-air interface. The attendant reduction in surface tension facilitates the forming of new interfaces and more bubbles. These partially unfolded molecules then associate to form a stabilising film around the bubbles, which is essential for the stability of the foam.

Excessive whipping of the protein solution produces a higher concentration of smaller bubbles resulting in more unstable foams. This instability depends on the decrease in the bubble elasticity; it results from excessive insolubilisation of proteins at the air-albumen interface (JOHNSON & ZABIK 1981).

Foam collapses by three principal mechanisms. The first is the bubble disproportionation as a function of time, the bubbles reduce in size with time due to air diffusion from the interior which is a region of higher pressure. The second is the lamellae rupture – bubbles coalesce quickly due to pushing and pulling forces causing holes formation between two bubbles. And the third is the drainage – water around the bubbles naturally drains down to the liquid layer removing proteins from the film around the bubble, which eventually becomes too thin to support the bubble.

Intermolecular protein-protein interaction enhances the cohesive nature of the film, therefore imparting stability and elasticity to the membrane; this interaction appears to be dependent on the presence of a high ratio of nonpolar/polar side chains in the protein (JOHNSON & ZABIK 1981).

The structure of egg albumen (composite mixtures of proteins) allows it to perform well in foams because each component carries out a different function (STADELMAN & COTTERILL 1994). Globulins are excellent formers but the foaminess is significantly affected by the protein interactions with ovomucin, lysozyme, and, to a lesser extent, ovomucoid, ovotransferrin, and ovalbumin. But each of them alone has little or no foaming capacity (JOHNSON & ZABIK 1981).

Measuring the properties of foams

Properties of foams vary with the methods and equipment used for their preparation. Foam is formed in a blender or mixer type whipping apparatus or by sparging gas through the protein

solution. Foaming properties are evaluated by foaming capacity (*FC*) and foam stability (*FS*) (FERREIRA *et al.* 1995). The volumes of foam and of the liquid phase are measured in stoppered graduated cylinders. For the determination of *FC* and *FS* the following formulae are used:

$$FC (\%) = (FV/ILV) \times 100\%$$

$$FS (\%) = [(ILV - DV)/ILV] \times 100\%$$

$$\text{Drainage (ml)} = LVM - LVS$$

where:

FV – volume of foam

ILV – volume of the initial liquid phase

DV – volume of drainage

LVM – volume of the liquid phase at *t* = 60 min after foaming was finished

LVS – volume of the liquid phase at *t* = 30 s after foaming was finished (CHANG & CHEN 2000)

After FERREIRA *et al.* (1995), drainage is expressed as % of the initial foam mass drained and its time starts immediately after whipping.

HAMMERSHØJ and LARSEN (1999) suggested to measure the foam overrun (*OR*) and foam stability against liquid drainage (*FL*) as:

$$OR = Vf_0/Vl_i \quad (\text{ml/ml})$$

$$FL = (Vl_i - Vl_t)/(Vl_i - Vl_0) \quad (\text{ml/ml})$$

where:

Vf₀ – foam volume at time *t* = 0 after foaming was finished

Vl_i – initial liquid volume before foaming

Vl_t – liquid volume at time *t* after foaming was finished, where *t* = 0–90 min

Vl₀ – liquid volume at time *t* = 0 after foaming was finished

PHILLIPS *et al.* (1987) proposed the calculation of the foam stability as the time to 50% drainage and the foam overrun by the following equation:

$$OR = \frac{wt_{100 \text{ ml}}^{\text{protein}} - wt_{100 \text{ ml}}^{\text{foam}}}{wt_{100 \text{ ml}}^{\text{foam}}} \times 100\%$$

As critical tests of the foaming properties of egg white, measurements are widely used of over all volume and other factors such as tenderness, texture and grain, and elasticity of the crumb of angel cakes (STADELMAN & COTTERILL 1994).

KATO *et al.* (1983) established a new method to estimate the foaming properties of protein from the conductivity of foams using a glass column with a conductivity cell. The foaming power was determined by measuring the conductivity of foam produced immediately after air has been introduced into the protein solution for 15 s, initial conductivity (C_i). The foam stability was represented as the foam stability index, $C_0 \times \Delta t / \Delta C$, where ΔC is the change in conductivity C , occurring during the time interval Δt , and C_0 is the conductivity at time $t = 0$ obtained from the extrapolation of linear C vs. t plot after 1 min. The foam stability index indicates the time of the disappearance of the foam.

Factors affecting foaming properties of egg white

Since egg white proteins are extensively utilised as ingredients in the food processing, the research of many scientists is directed towards the improvement of the functionality of egg white proteins, but not all factors used increase consistently the foaming ability of egg white.

Season. There were no marked differences exist in the volume ratios of cakes prepared from eggs collected throughout the year, in spite of the fact that the internal “quality” of eggs is higher during the spring months. It follows that the variation encountered in the chemical composition of the egg white failed to influence the functional capacity of the albumen (CUNNINGHAM *et al.* 1960).

Hen age. With the use of eggs collected from eight hens aged from 24–71 weeks, HAMMERSHØJ and QVIST (2001) found that the foam overrun of thin albumen significantly decreased with the increasing hen age. However, the foam overrun of thick albumen did not significantly depend on the hen age. In contrast, both albumen fractions showed a higher stability with the increasing hen age because the liquid incorporated during foaming was retained to a higher degree in albumen from older hen eggs. They suggested that with the increasing hen age, the thinning of egg albumen and the decreasing of albumen height are due to bonding of part of ovomucin in a complex with lysozyme. The content of free ovomucin in both thick and thin albumen may increase which can make the protein more available for the adsorption on the film surface of the foam. This also reduce the surface tension and thereby stabilises

the foam of both thick and thin albumens against liquid drainage. The whipping volume of the whole albumen increased slightly with the increasing age of the hen, so albumen height is negatively associated with the whipping volume (SILVERSIDES & BUDGELL 2004).

Storage time. It has been known that pH increases with storage and as a consequence, part of the egg white *n*-ovalbumin is transformed into *s*-ovalbumin (less hydrophobic than *n*-ovalbumin). This interferes with the formation of a cohesive film on the air-water interface, causing a decrease in foam stability, and thus the correlation between *s*-ovalbumin content and the volume of drained liquid is positive (ALLEONI & ANTUNES 2004).

Storage has a relatively great negative effect on the albumen height and a positive effect on pH with a moderately positive effect on the whipping volume of total egg albumen (SILVERSIDES & BUDGELL 2004). In contrast to these results, the storage time of eggs at 4°C does not have a significant effect on the foam overrun of albumen parts. However, the thick albumen foam overrun has a logarithmic behaviour, whereas the essential effect on the foam stability against liquid drainage as a function of storage time is exerted by thin albumen only (HAMMERSHØJ & QVIST 2001).

HATTA *et al.* (1997) provided another explanation of the influence of the freshness of egg white on the foam stability. They found a change of the thick egg albumen into the thin during storage from its content of 50% in fresh hen egg to 30% after 12 days storage at 25°C which caused a decrease in the viscosity of egg white.

Beating time. The foam volume increases as a function of the beating time (BALDWIN 1986). Egg albumen forms unstable, dry foams after prolonged whipping, which results in a drained material of poor whipping quality (FORSYTHE & BERGQUIST 1951; NAKAMURA & SATO 1964a).

Blending. Blending increased the beating rate and the volume of cakes as a result of the decrease in the ovomucin fiber length (FORSYTHE & BERGQUIST 1951).

Homogenisation. This pretreatment reduced the whipping time and the volume of angel cakes. Homogenisation also effects on the physical state of ovomucin – slightly reducing the fiber length (FORSYTHE & BERGQUIST 1951).

Centrifugation. In the continuous bowl operation, a two fold reduction in the apparent ovomucin content resulted in a greatly decreased beating rate.

It can be assumed that the shear forces present during the operation of the continuous type bowl result in the decrease in the whipping quality (FORSYTHE & BERGQUIST 1951).

Temperature. GIRTON *et al.* (1999) pointed to the absence of any significant effect of the initial temperature on the foaming time, but earlier ST. JOHN and FLOR (1931) had stated that the egg products foam more quickly at the room temperature than at the refrigeration temperature. At the room temperature, the foaming starts quickly and a greater volume is attained than at the refrigeration temperature. This results from the surface tension elevation of the albumen at the lower temperature. However, the foam stability was little affected by the change in temperature from 20°C to 34°C (STADELMAN & COTTERILL 1994).

Pasteurisation. Pasteurisation of egg albumen decreases the foaming ability and results in the reduction of the quality and volume of angel cake; this is caused by denaturation of ovotransferrin on pasteurisation at 53°C. For the increase of its denaturation temperature and the improvement of the foaming properties of egg albumen after pasteurisation, the addition is used of metallic ions (Fe, Cu, Al, or other), and salts of phosphoric and citric acids (HATTA *et al.* 1997). STADELMAN and COTTERILL (1994) reported that pasteurised egg white requires a longer whipping to attain a foam comparable in specific gravity to the foam from unpasteurised albumen. This is a consequence of an irreversibly denatured ovomucin-lysozyme network, and when it is removed the normal foaming ability of egg white is restored.

Production of dried egg albumen. The study of the functional properties of egg albumen throughout processing steps from the initial raw albumen to the final dried albumen powder indicated a twofold increase of the foam overrun during the three final steps, i.e. ultrafiltration, spray-drying, and dry-pasteurisation. However, the foam stability decreased, i.e. the drainage and foam volume breakdown rates increased (HAMMERSHØJ *et al.* 2004).

Dry heating. For the heat treating of dried egg white, 55–65°C is commonly used to reduce the microbial number (MINE 1995). KATO *et al.* (1994) heated the egg white in a dry state (7.5% moisture) at 80°C for 10 days and found that the foaming power and foam stability increased almost fourfold without an associated loss of the solubility. They revealed that the heating of dried egg white in

the dry state caused a substantial increase in its molecular flexibility and surface hydrophobicity, faster unfolding and greater intermolecular interaction at the interface forming a more cohesive film (KATO *et al.* 1990).

pH through an acidity or alkalinity. By the addition of a small amount of 1N H₂SO₄ or NaOH to the liquid egg white (pH values: 9.5, 8.6, 6.3, 4.7, 3.1, 1.0), NAKAMURA and SATO (1964b) obtained a great foaming capacity at the neutral and acidic pHs except at the exceedingly acidic pH (pH 1.0). The foam stability was high at pH 8.6, the pH of the natural egg white, and decreased with changing pH.

With an aqueous egg albumen solution, HAMMERSHØJ and LARSEN (1999) established that the foam overrun was the highest at pH 4.8 and the lowest at pH 10.7. The foam stability against drainage was the best at pH 7.0 after 30 min, but on a long-term scale the foam at pH 4.8 was the most resistant to drainage. This is the result of the more rigid behaviour of the surface at pH 4.8 and the formation of small bubbles, therefore a slow drainage of liquid from the foam, lower dynamic surface tension causing the high overrun.

BARMORE (1934) reported that Ca(OH)₂, NaOH, and Na₂SO₄ have little, if any, effects on the egg white foaming capacity, whereas acids and acid salts improved the stability of albumen foam (STADELMAN & COTTERILL 1994).

CHANG and CHEN (2000) examined the foaming properties of liquid whole egg at pH 6.5, 7.0, 7.5, 8.0, 8.5 and 9.0 as adjusted with 1N NaOH or 1N HCl, and found that the foaming capacity and the foam stability altered slightly as pH changed, the trend being nonlinear.

Water. The volume of egg white can be increased by adding up to 40% additional water before whipping without reducing the foam stability. However, if more water is added, it begins to separate from the foam while standing (BALDWIN 1986).

Sugar. The addition of sugar into egg white causes a delay of the foam formation, especially in the first part of the beating period. With 50% sugar, more than 9 min of beating was necessary to incorporate all liquid into the foam (3÷4 min without sugar) and 32 min to attain comparable stiffness in foams (16 min without sugar) with less expansion in the foams containing sugar than in those without it (HANNING 1945). The inhibition effect on the whipping properties was caused by the addition of sucrose, lactose, dextrose, and

maltose, especially the last three (STADELMAN & COTTERILL 1994).

Egg yolk. The influence of egg yolk on the foaming properties of egg white is a very important problem because it is practically impossible to produce completely yolk-free white on a commercial basis. The presence of even small quantities of yolk decreases the albumen foaming ability (KIM & SETSER 1982). One drop of yolk caused a reduction from 135 to 40 ml in the volume of egg white foam (ST. JOHN & FLOR 1931). The triglyceride fraction of egg yolk is more detrimental than the cholesterol and phospholipids fractions. Hydrolysis of the glyceride fractions of yolk by pancreatic lipase lowers the inhibitory substances. The hydrolytic products of triglycerides, glycerin, and fatty acids were used either independently or in association with other materials or conditions to improve the functional properties of egg white (COTTERILL & FUNK 1963). The detrimental influence of yolk on albumen can be explained by the formation of a complex of a yolk component with ovomucin. Therefore the heat treatment, responsible for the dissociation of this complex, is beneficial for the foaming properties of egg white containing yolk (CUNNINGHAM & COTTERILL 1964).

Oil. The presence of oil reveals a similar detrimental effect on the foaming properties of egg white as yolk (KIM & SETSER 1982). The addition of 0.01 to 1.0% refined cottonseed oil resulted in the reduction of the volume of egg white foam and the tendency of the foam structure to break down during continued beating. The stability of the foam was not affected unless the amount of oil exceeded 0.5%, whereas, after DIZMANG and SUNDERLING (1933), cottonseed oil along with corn and coconut oils are fats lacking the power to inhibit the formation of stiff foam. Butterfat, cream, and nonhomogenised raw milk were all classified as possessing pronounced inhibitory effects (STADELMAN & COTTERILL 1994).

Gamma irradiation. MA *et al.* (1994) explored the effect of irradiation of shell eggs and egg products on the whipping properties of egg white. They reported that the overrun of albumen from irradiated shell eggs was not significantly changed by irradiation at 0.97 kGy but was increased at 2.37 and 2.98 kGy. The time for 50% drainage, an index of the foam stability, was increased by irradiation with higher dosages indicating improvement in the foam stability (Table 1). In the frozen egg white, irradiation caused a decrease in the overrun at

Table 1. Whipping properties of albumen from non-irradiated and gamma irradiated shell eggs^a

Dosage (kGy) (m ² /g)	Overrun (%)	Time for 50% drainage (min)
0	1146	30
0.97	981	35
2.37	1354	42
2.98	1446	52
SEM	91.3	3.4

^aaverages of two or three determinations; SEM – standard error of the mean

4 kGy but no change in the foam stability. Both the overrun and the foam stability of spray-dried egg white increased significantly by irradiation (Table 2).

Ultrasound. A significant increase in the foaming power was observed as the result of the combined process involving ultrasound and high pressure which was more effective than the application of high pressure or the combination of high pressure and nisin (Table 3). The greater increase of the foaming power observed in the case of ultrasound-high pressure combination may be explained by the homogenisation effect of ultrasound. Ultrasound usually disperses the protein and fat particles in liquid egg white more evenly which may improve the foaming capacity of liquid egg white (KNORR *et al.* 2004).

Table 2. Whipping properties of non-irradiated and irradiated egg products^a

Dosage (kGy) (m ² /g)	Overrun (%)	Time for 50% drainage (min)
Frozen egg white		
0	815	40
1	870	35
2.5	779	42
4	666	42
SEM	19.3	1.8
Spray-dried egg white		
0	627	27
2	848	29
5	953	30
8	1105	34
SEM	22.0	0.70

^aaverages of two or three determinations; SEM – standard error of the mean

Table 3. Effects of combined processes on the foaming capacity of liquid whole egg

Process	Power (% overrun)	Stability (% stability)
Control	479	52
High pressure	490	56
Nisin-high pressure	484	55
Ultrasound-high pressure	638	50

Stabilisers and surfactants. KIM and SETSER (1982) investigated the foaming ability and stability of fresh and commercially dried egg blends with one-third normal yolk content plus the additions of 1% xanthan gum (XG) and 1% sodium stearyl lactylate (SSL) with sodium lauryl sulfate (SLS) (0.25, 0.50, or 0.75%) and water (100, 200, or 300% more than in the low-yolk foams without stabilisers), with two whipping times applied (1 and 3 min additional time after adding sugar). The results of the investigations of fresh egg foams was that the addition of stabilisers and water to the low-yolk mixture decreased the foam specific gravity, while viscosity increased as the levels of SLS increased, and also foam specific volumes increased. The addition of stabilisers with water increased at all levels the stability of low-yolk foams markedly, and no drainage was found in any of the treatments. Viscosity of dried egg foams increased as the levels of SLS and the whipping time increased, and the specific volume also increased significantly ($P \leq 0.05$). These results, on drainage resemble those with fresh eggs. In conclusion, dried egg foams had lower viscosities and higher specific gravities than fresh egg foams, and the foam specific volumes of dried egg foams were markedly lower than those of fresh egg foams.

Chemical modifications. MA *et al.* (1986) modified spray – dried egg white solids (EWS) with succinic anhydride at two levels – 10:1 and 50:1 (protein:anhydride), and carbodiimide – promoted amide formation (water soluble carbodiimide, 1-ethyl-3 (3-dimethylaminopropyl) carbodiimide (EDC) and glycine methyl ester at two different concentrations, 20 and 50mM). The foamability and foam stability decreased significantly by succinylation, and slightly improved by carboxyl modification (Table 4).

Table 4. Foaming properties of unmodified and modified EWS

	Foam ability (%)	Foam stability (%) ¹
Unmodified	200 ± 10	33 ± 2
Succinylated (24.5%) ²	145 ± 5	23 ± 2
Succinylated (91.6%)	140 ± 5	20 ± 1
Carboxyl-modified (25.2%)	210 ± 10	35 ± 2
Carboxyl-modified (68.5%)	225 ± 15	37 ± 1

¹foam remaining after 60 min; ²modification

With liquid egg white, the addition of 5, 10, 15, 20, and 25 moles of acetic or succinic anhydride improved the foaming ability by both acylation and succinylation reactions, while foam drip volume was not very different (Table 5) (BALL *et al.* 1982).

Effect of CuSO₄. The foam overrun obtained with fresh egg albumen containing copper was lower at both 5 and 10 min whipping time. The reason may reside in that the generated copper-ovotransferrin complex is more resistant to denaturation and probably less amenable to the film formation, thus it takes longer to whip egg white to the maximum overrun in the presence of copper. Egg white protein and fresh egg albumen with 1mM CuSO₄ formed more stable foams (PHILLIPS *et al.* 1987).

Metallic cations. The assumption that metallic cations may affect the egg white functional performance in foams was based on the ability of ovotransferrin to react with many polyvalent cations including aluminum, copper, iron, and zinc, forming with them complexes with increased heat stability. COTTERILL *et al.* (1992) examined

Table 5. Foam performance of acetylated and succinylated liquid egg white

	Foam volume (ml)	Drip volume (ml)
Control	838 ± 13	18 ± 3
Acetic anhydride		
10 mole	979 ± 69	17 ± 5
20 mole	1.002 ± 95	15 ± 11
Succinic anhydride		
10 mole	1.065 ± 18	9 ± 2
20 mole	1.170 ± 27	15 ± 2

the role of these ions on the foaming properties of spray-dried egg white before and after heat treatment at 54°C for 10 days. They added various amounts of 0.01M ZnCl_2 , CuCl_2 , $\text{FeCl}_3 \cdot \text{H}_2\text{O}$, and $\text{AlCl}_3 \cdot \text{H}_2\text{O}$ solutions to the fermented (glucose-free) liquid egg white before drying to obtain 0.0, 0.05, 0.10, 0.50, and 1.00mM concentrations. Some significant differences occurred between both the unheated and heated spray-dried egg white samples. The most effective was Cu^{2+} . The higher foam volumes of the heated spray-dried egg white samples may partially be explained by the protective effect of metallic cations on the heat denaturation of ovotransferrin. The addition of Cu^{2+} at various levels consistently increased the foam firmness. Concentrations of the other cations were less effective, but some significant effects were found. The least effective was Zn^{2+} in both systems.

At the two supersaturated ionic levels of Cu^{2+} (0.50, 1.00) no drainage occurred in the heated spray-dried egg white. Also Zn^{2+} showed a consistent improvement as a function of the cation concentration. It can be suggested that trace amounts of copper would be suitable ingredients in both unheated and heated spray-dried egg white. Fe^{3+} and Al^{3+} caused some improvement but the adverse red colour of the Fe-ovotransferrin complex would negatively affect its use.

Proteolytic enzymes. The REGENSTEIN's *et al.* (1978) experiments suggested that the foam volume of albumen is influenced by the addition of enzymes in various amounts, i.e. 0.001%, 0.05%, 0.1%, and 0.3% Sigma Type II ficin, bromelin, papain, trypsin, and protease (638 ml/100 g albumen for the no-enzyme control up to 767 ml/100 g albumen for 0.05% ficin). Greater volumes were obtained with higher enzyme concentrations. The foam stability of albumen decreased from 25–50 ml drainage/100 g control up to 70–71 ml/100 g as a

result of the treatment with 0.01% of protease or with, 0.05% or more of other enzymes, except for trypsin. The foam stability of no-enzyme albumen treated with 0.05% trypsin was still comparable to albumen without the enzyme treatment.

The molecules of proteins hydrolysed with pepsin which have a large hydrophobic region on the surface are more absorbable on the surface than those with smaller ones. This can be explained by a strong tendency to avoid surrounding by water. Further, the former need more energy than the latter to pull the absorbed molecule back into the water from the surface. As a result, the molecules are more concentrated on the surface and the foam is more stabilised (HORIUCHI & FUKUSHIMA 1978).

Non-desugarised and desugarised liquid egg whites treated with papain prior to drying showed an increase in the foaming capacity, regardless of the desugarisation method. The results of this study also indicated that an increased amount of papain produced a higher foaming capacity. Similar to the foaming capacity, the papain treatment provided a positive effect on the angel food cake volume performance of egg white solids. Higher cake volumes of egg white solids prepared by hydrolysis with papain were obtained in comparison with those of non-treated controls (Table 6) (LEE & CHEN 2002).

Effect of proteose-peptone. This effect was tested using additions of small amounts of proteose-peptone (0.01–0.10%), separated from raw skim milk, to 5% egg white dispersion. It was found that the foam overrun decreased from the original value of 1010% with the control to 750% following the addition of 0.01% proteose-peptone. The stability of the foam enhanced, as a result of the reduction in gas pressure in the foam. At higher levels of proteose-peptone, the foam had markedly fewer bubbles and the moisture drained freely suggesting a rapid breakdown in the foam (PHILLIPS *et al.* 1987).

Table 6. Functional characteristics of non-desugarised and desugarised egg white solids processed by papain treatment

Functional characteristics	Non-desugarised egg white		Desugarised egg white			
	control	papain (1:200)	control	papain (1:1000)	papain (1:500)	papain (1:200)
Foaming capacity (ml)	65.50 ± 2.18	142.00 ± 0.10	69.50 ± 2.96	111.00 ± 2.24	135.50 ± 2.96	162.00 ± 2.83
Angel food cake volume (ml)	102.25 ± 1.48	142.75 ± 2.59	105.75 ± 3.49	107.75 ± 2.24	143.00 ± 2.96	144.50 ± 1.80

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